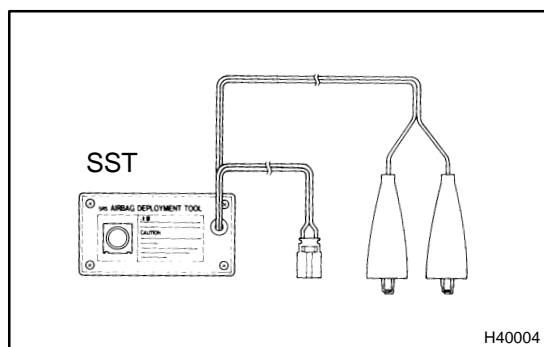


DISPOSAL

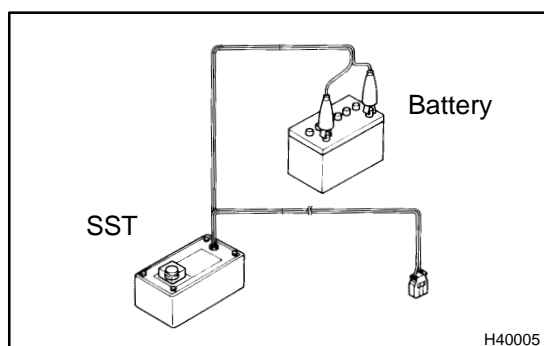
HINT:

When scrapping a vehicle equipped with SRS or disposing of the instrument panel passenger airbag assy, be sure to deploy the airbag first in accordance with the procedure described below. If any abnormality occurs with the airbag deployment, contact the SERVICE DEPT. of TOYOTA MOTOR SALES, U.S.A., INC.



CAUTION:

- Never dispose of the instrument panel passenger airbag assy that has an undeployed airbag.
- The airbag produces an extremely exploding sound when it is deployed, so perform the operation outdoors and where it will not create a nuisance to nearby residents.
- When deploying the airbag, always use the specified SST (SRS Airbag Deployment Tool). Perform the operation in a place away from electrical noise.
- When deploying the airbag, perform the operation at least 10 m (33 ft) away from the instrument panel passenger airbag assy.
- The instrument panel passenger airbag assy is extremely hot when the airbag is deployed, so do not touch it for at least 30 minutes after deployment.
- Use gloves and safety glasses when handling the instrument panel passenger airbag assy with the deployed airbag.
- Do not apply water, etc. to the instrument panel passenger airbag assy with the deployed airbag.
- Always wash your hands with water after completing the operation.

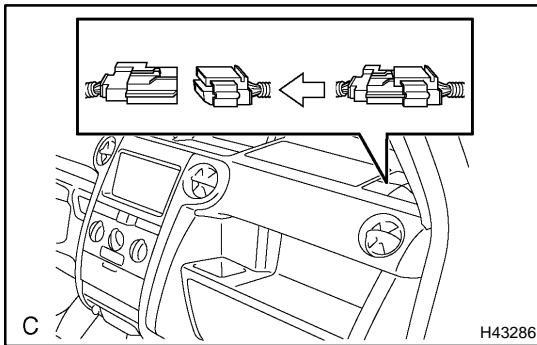


1. DISPOSE OF INSTRUMENT PANEL PASSENGER AIR BAG ASSY (WHEN SCRAPPING VEHICLE DEPLOYMENT METHOD)

HINT:

Prepare a battery as the power source to deploy the airbag.

- (a) Check the function of the SST (See step 1-(a) on page 60-15).

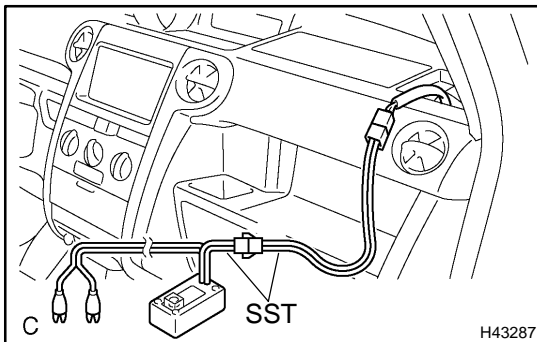


- (b) Disconnect the passenger airbag connector.
- (1) Remove the glove compartment door assy (See step 60-25).

NOTICE:

When handling the airbag connector, take care not to damage the airbag wire harness.

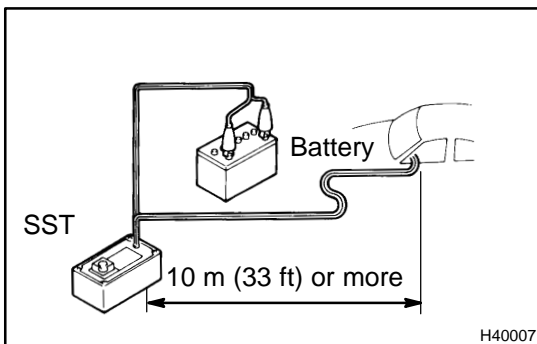
- (2) Disconnect the instrument panel passenger airbag assy connector.



- (c) Install the SST.
- (1) Connect the connector of the SST to the instrument panel passenger airbag assy connector.
- SST 09082-00700, 09082-00780

NOTICE:

To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.



- (2) Move the SST to at least 10 m (33 ft) away from the front of the vehicle.
- (3) Close vehicle doors and windows.

NOTICE:

Take care not to damage the SST wire harness.

- (4) Connect the red clip of the SST to the battery positive (+) terminal and the black clip of the SST to the negative (-) terminal.

- (d) Deploy the airbag.
- (1) Check that no one is inside the vehicle or within a 10 m (33 ft) radius of the vehicle.
 - (2) Press the activation switch of the SST and deploy the airbag.

HINT:

The airbag is deployed as the LED of the SST activation switch comes on.

- (e) Dispose of the instrument panel passenger airbag assy.

CAUTION:

- The instrument panel passenger airbag assy is extremely hot when the airbag is deployed, so do not touch it for at least 30 minutes after deployment.
- Use gloves and safety glasses when handling the instrument panel passenger airbag assy with the deployed airbag.
- Do not apply water etc. to the instrument panel passenger airbag assy with the deployed airbag.
- Always wash your hands with water after completing the operation.

2. DISPOSE OF INSTRUMENT PANEL PASSENGER AIR BAG ASSY (WHEN DISPOSING OF AIRBAG ASSEMBLY DEPLOYMENT METHOD)

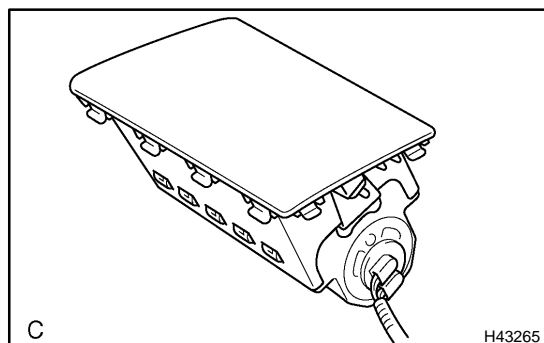
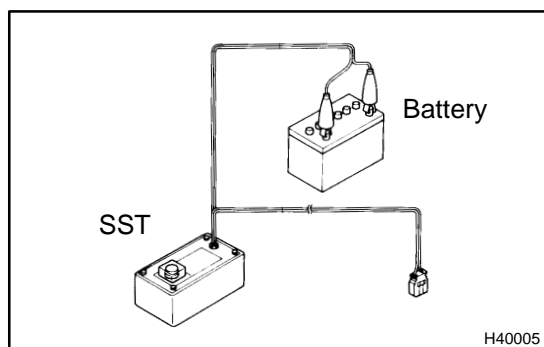
NOTICE:

- When disposing of the instrument panel passenger airbag assy only, never use the customer's vehicle to deploy the airbag.
- Be sure to follow the procedure detailed below when deploying the airbag.

HINT:

Prepare a battery as the power source to deploy the airbag.

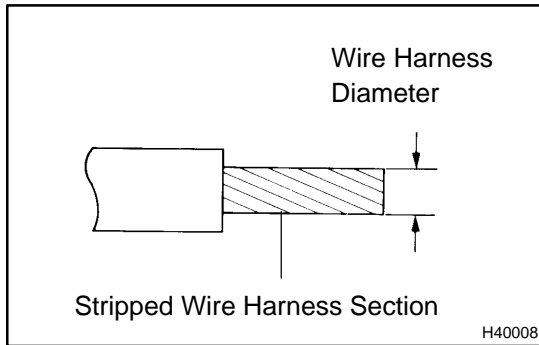
- (a) Check the function of the SST (See step 1-(a) on page 60-15).



- (b) Remove the instrument panel passenger airbag assy (See page 60-27).

CAUTION:

- When removing the instrument panel passenger airbag assy, work must be started 90 seconds after the ignition switch is turned to the "LOCK" position and the negative (-) terminal cable is disconnected from the battery.
- When storing the instrument panel passenger airbag assy, keep the upper surface of the airbag deployment side facing upward.



- (c) Using a service-purpose wire harness for the vehicle, tie down the instrument panel passenger airbag assy to the tire.

**Wire harness: Stripped wire harness section
1.25 mm² or more (0.0019 in.² or more)**

CAUTION:

If a wire harness which is too thin or an alternative object is used to tie down the instrument panel passenger airbag assy, it may be snapped by the shock when the airbag is deployed. This is highly dangerous. Always use a wire harness for vehicle use which has a diameter of at least 1.25 mm² (0.0019 in.²).

HINT:

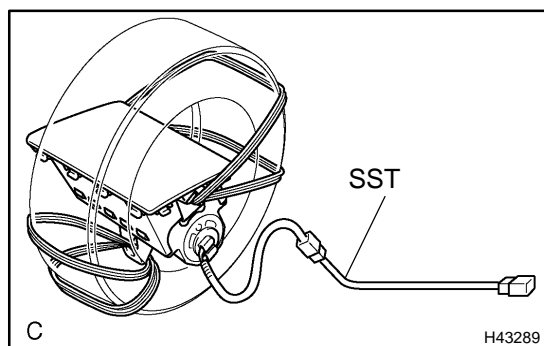
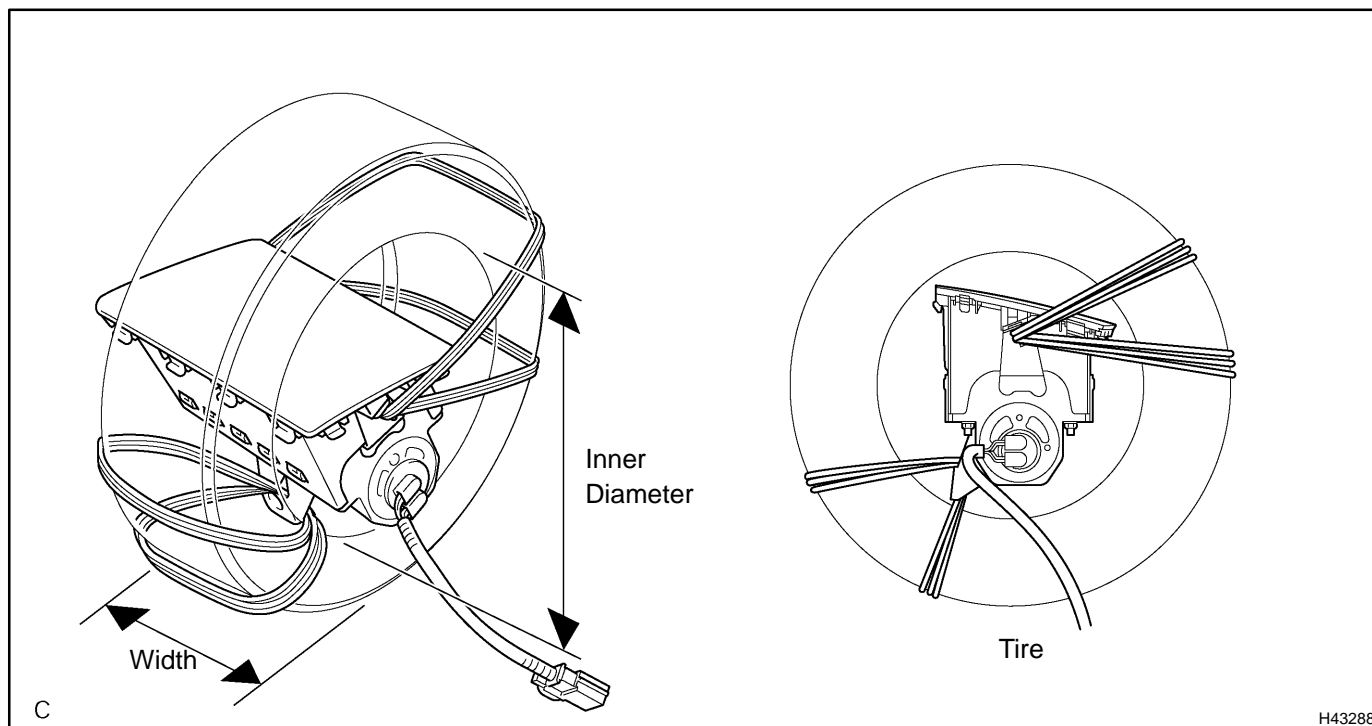
- To calculate the square of the stripped wire harness section:
Square = 3.14 x (Diameter)² divided by 4
- Position the instrument panel passenger airbag assy inside the tire with the airbag deployment side facing inside.
Tire size: Must exceed the following dimensions
Width: 185 mm (7.28 in.)
Inner diameter: 360 mm (14.17 in.)

CAUTION:

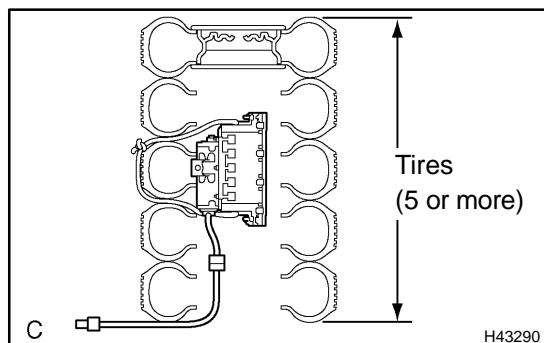
- Make sure that the wire harness is tight. It is highly dangerous when looseness in the wire harness results in the instrument panel passenger airbag assy coming free due to the shock from the airbag deployment.**
- Always tie down the instrument panel passenger airbag assy with the airbag deployment side facing inside the tire.**

NOTICE:

The tire will be marked by the airbag deployment, so use a redundant tire.



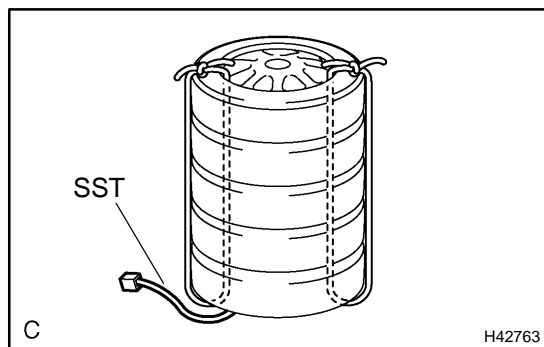
- (d) Install the SST.
Connect the connector of the SST to the instrument panel passenger airbag assy.
SST 09082-00780



- (e) Place tires.
- (1) Place at least 2 tires under the tire to which the instrument panel passenger airbag assy is tied.
 - (2) Place at least 2 tires over the tire to which the instrument panel passenger airbag assy is tied. The top tire should have the disc wheel installed.

NOTICE:

Do not place the SST connector under the tire because the SST connector could be damaged.



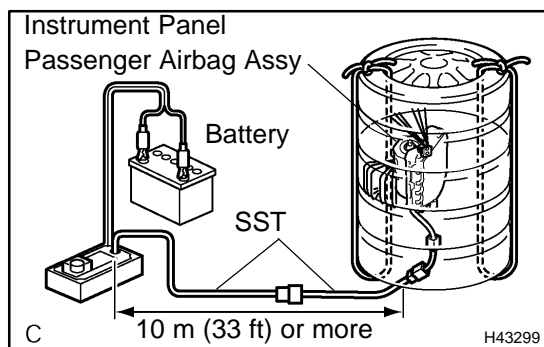
- (3) Tie the tires together with 2 wire harnesses.

CAUTION:

Make sure that the wire harness is tight. It is highly dangerous when looseness in the wire harness results in the tires coming free due to the shock from the airbag deployment.

HINT:

Place the SST connector and the wire harness inside tires. Secure at least 1 m (3 ft) of slack for the wire harness.



- (f) Install the SST.

Connect the connector of the SST.

SST 09082-00700

NOTICE:

To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock. Also, secure some slack for the SST wire harness inside the tire.

- (g) Deploy the airbag.

- (1) Connect the red clip of the SST to the battery positive (+) terminal and the black clip of the SST to the battery negative (-) terminal.
- (2) Check that no one is within a 10 m (33 ft) radius of the tire to which the instrument panel passenger airbag assy is tied.
- (3) Press the activation switch of the SST and deploy the airbag.

HINT:

The airbag is deployed as the LED of the SST activation switch comes on.



- (h) Dispose of the instrument panel passenger airbag assy.

CAUTION:

- The instrument panel passenger airbag assy is extremely hot when the airbag is deployed, so do not touch it for at least 30 minutes after deployment.
 - Use gloves and safety glasses when handling the instrument panel passenger airbag assy with the deployed airbag.
 - Do not apply water etc. to the instrument panel passenger airbag assy with the deployed airbag.
 - Always wash your hands with water after completing the operation.
- (1) Remove the instrument panel passenger airbag assy from the tire.
 - (2) Place the instrument panel passenger airbag assy in a plastic bag, tie it tightly and dispose of it in the same way as other general parts disposal.