

REPLACEMENT

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

- (a) Turn the A/C switch on.
- (b) Operating the cooler compressor at the engine rpm of approx. 1,000 for 5 to 6 minutes, circulate the refrigerant and collect compressor oil remaining in each component into the cooler compressor as much as possible.
- (c) Stop the engine.
- (d) Release the refrigerant gas.

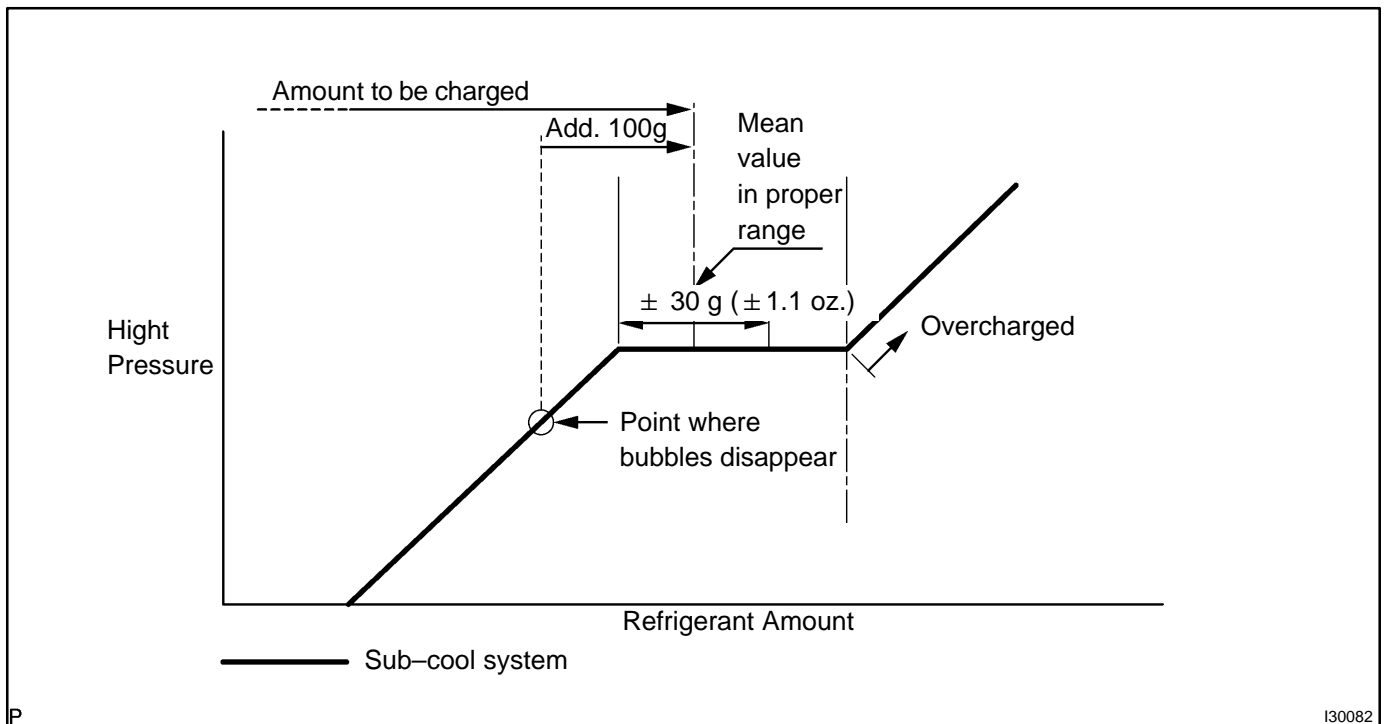
SST 07110-58060 (07117-58080, 07117-58090, 07117-78050, 07117-88060, 07117-88070, 07117-88080)

2. CHARGE REFRIGERANT

- (a) Using a vacuum pump, purge refrigeration system.
- (b) Charge refrigerant, HFC-134a (R134a).

Standard: 380 ± 30 g (13.9 ± 1.1 oz.)

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3. WARM UP ENGINE

4. INSPECT LEAKAGE OF REFRIGERANT

- (a) Using a gas leak detector, check for leakage of refrigerant.