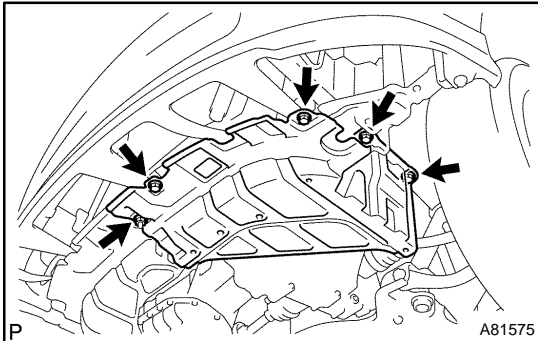


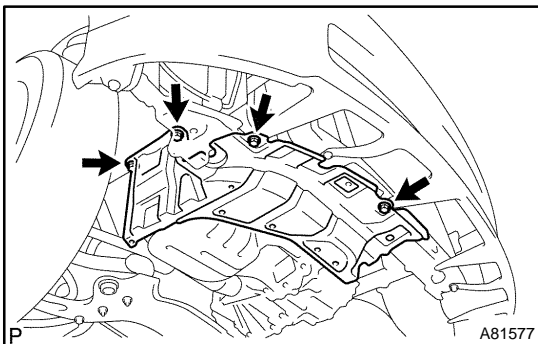
STARTER ASSY REPLACEMENT

1900C-01



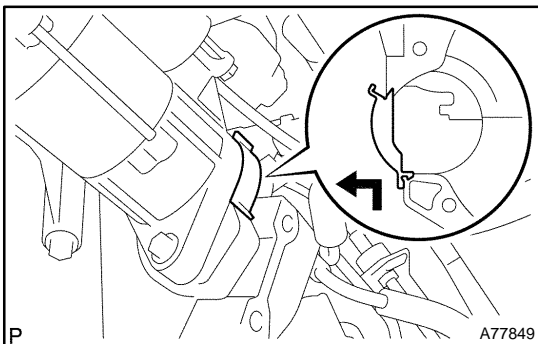
1. REMOVE ENGINE UNDER COVER LH

- (a) Remove the 4 bolts and nut, and then remove the engine under cover.



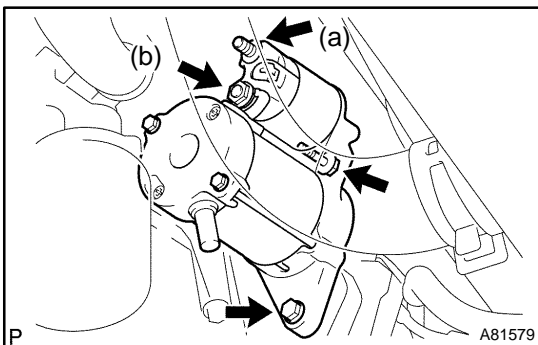
2. REMOVE ENGINE UNDER COVER RH

- (a) Remove the 4 bolts and engine under cover.



3. REMOVE FLYWHEEL HOUSING SIDE COVER

- (a) Remove the flywheel housing side cover by raising up and pulling out as shown in the illustration.



4. REMOVE STARTER ASSY

- (a) Remove the nut and starter wire.
 (b) Disconnect the starter connector.
 (c) Remove the 2 bolts and starter.

5. INSTALL STARTER ASSY

Torque:

37 N·m (377 kgf·cm, 27 ft·lbf) for bolt
9.8 N·m (100 kgf·cm, 7 ft·lbf) for nut

6. INSTALL FLYWHEEL HOUSING SIDE COVER**NOTICE:**

- Confirm that the claw is accurately inserted by hearing a click sound when installing the flywheel housing side cover.
- If the claw is deformed, replace the flywheel housing side cover.

7. INSTALL ENGINE UNDER COVER RH**Torque:****5.0 N·m (51 kgf·cm, 44 in·lbf) for bolt****5.0 N·m (51 kgf·cm, 44 in·lbf) for nut****8. INSTALL ENGINE UNDER COVER LH****Torque:****5.0 N·m (51 kgf·cm, 44 in·lbf) for bolt****5.0 N·m (51 kgf·cm, 44 in·lbf) for nut**