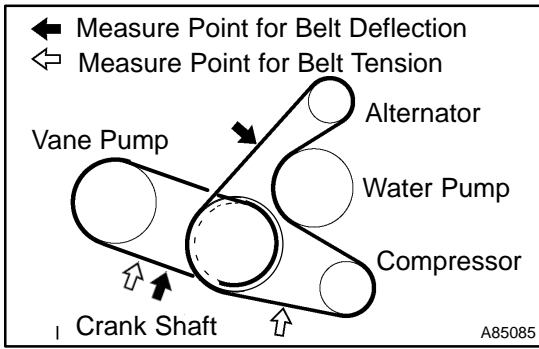


ENGINE INSPECTION

141FM-01

1. INSPECT ENGINE COOLANT (See page 16-1)
2. INSPECT ENGINE OIL (See page 17-1)
3. INSPECT BATTERY (See page 19-13)
4. INSPECT AIR CLEANER FILTER ELEMENT SUB-ASSY
5. INSPECT SPARK PLUG (See page 18-3)



6. INSPECT V-RIBBED BELT

- (a) Check the V-ribbed belt deflection.
 - (1) Measure the belt deflection.
Pressing force: 98 N (10 kgf, 22lbf)

	New belt mm (in.)	Used belt mm (in.)
V-ribbed belt (For fan and Generator)	7.0 to 8.5 (0.28 to 0.33)	11.0 to 13.0 (0.43 to 0.51)
V-ribbed belt (for vane pump)	8.0 to 10.0 (0.31 to 0.39)	11.0 to 13.0 (0.43 to 0.51)

(2) Tension

	New belt N (kg, lb)	Used belt N (kg, lb)
V-ribbed belt (for fan and Generator)	490 to 690 (50 to 70, 110 to 155)	340 to 440 (35 to 45, 76 to 99)
V-ribbed belt (for vane pump)	445 to 667 (45 to 68, 100 to 150)	267 to 445 (27 to 45, 60 to 100)

NOTICE:

- Check the drive belt deflection at the specified point.
- When installing a new belt, set its tension as specified value.
- When inspecting the belt which is used for over 5 minutes, apply the specification of "Used Belt".
- When reinstalling the belt which is used for over 5 minutes, adjust its deflection and tension to the intermediate value in each specification of "Used Belt".
- V-ribbed belt tension and deflection should be checked after two revolutions of engine cranking.
- When using a belt tension gauge, confirm the accuracy by using a master gauge first.

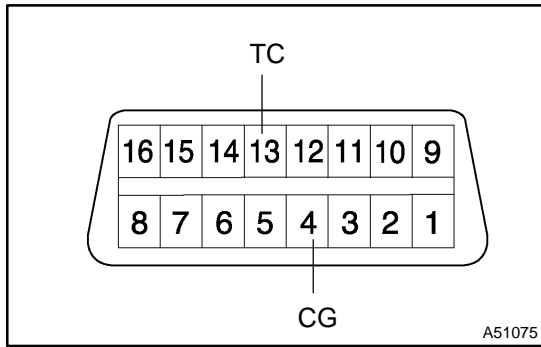
7. INSPECT IGNITION TIMING

- (a) Warm up the engine.
- (b) When using the hand-held tester or OBDII scan tool.
 - (1) Connect the hand-held tester or OBDII scan tool to the DLC3.
 - (2) Enter DATA LIST MODE on the hand-held tester or OBDII scan tool.

Ignition timing: 8 to 12° BTDC

HINT:

Please refer to the hand-held tester operator's manual if you need help to select DATA LIST.



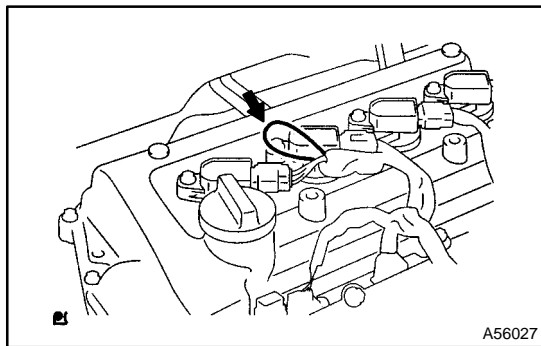
- (c) When not using the hand-held tester or OBDII scan tool:
 - (1) Using SST, connect terminals 13 (TC) and 4 (CG) of DLC3.

SST 09843-18040

NOTICE:

- **Make sure of the terminal numbers before connecting them. Connection with a wrong terminal can damage the engine.**
- **Turn OFF all electrical systems before connecting the terminals.**
- **Perform this inspection after the cooling fan motor is turned OFF.**

- (2) Remove the cylinder head cover No. 2.



- (3) Pull out the wire as shown in the illustration.
- (4) Connect the tester terminal of the timing light to the pulled-out wire.

NOTICE:

- **Use a timing light which detects the first signal.**
- **After checking, be sure to wrap the wire harness with tape.**

- (5) Inspect the ignition timing at idle.

Ignition timing: 8 to 12° BTDC

NOTICE:

When checking the ignition timing, shift the transmission to the neutral or parking position.

HINT:

Run the engine at 1,000 to 1,300 rpm for 5 seconds, check that the engine rpm returns to the idle speed.

- (6) Disconnect terminals 13 (TC) and 4 (CG) of the DLC3.

- (7) Inspect the ignition timing at idle.

Ignition timing: 0 to 14° BTDC

- (8) Confirm that the ignition timing advances when the engine rpm is increased.

- (9) Remove the timing light.

8. INSPECT ENGINE IDLE SPEED

- (a) Warm up the engine.
- (b) When using the hand-held tester or OBDII scan tool:
 - (1) Connect the hand-held tester or OBDII scan tool to the DLC3.
 - (2) Enter DATA LIST MODE on the hand-held tester or OBDII scan tool.

Idle speed:

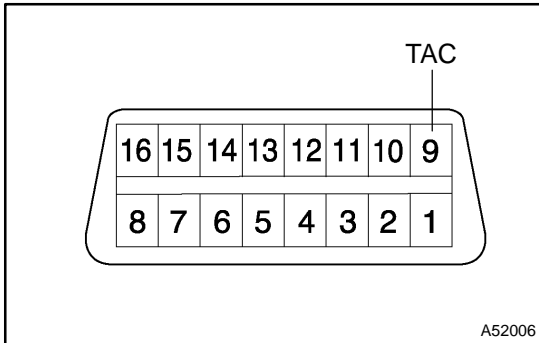
M/T	650 ± 50 rpm
A/T	700 ± 50 rpm

NOTICE:

- When checking the idle speed, the transmission is in the neutral or parking position.
- Check the idle speed with the cooling fan OFF.
- Switch off all accessories and air conditioning before connecting the hand-held tester or OBDII scan tool.

HINT:

Please refer to the hand-held tester operator's manual if you need help to select DATA LIST.



- (c) When not using the hand-held tester or OBDII scan tool:
- (1) Using SST, connect the tachometer test prove to terminal 9 (TAC) of the DLC3.

SST 09843-18040

- (2) Check the idle speed.

Idle speed:

M/T	650 ± 50 rpm
A/T	700 ± 50 rpm

NOTICE:

- When checking the idle speed, the transmission is in the neutral or parking position.
- Check idle speed with the cooling fan OFF.
- Switch off all accessories and air conditioning before connecting the test prove to the terminal.

9. INSPECT COMPRESSION

- Warm up and stop the engine.
 - Disconnect the injector connectors.
 - Remove the ignition coils.
 - Remove the spark plugs.
- (e) Inspect the cylinder compression pressure.
- (1) Insert a compression gauge into the spark plug hole.
 - (2) Fully open the throttle.
 - (3) While cranking the engine, measure the compression pressure.

SST 09992-00500

Compression pressure:

1,471 kPa (15.0 kgf/cm², 213 psi)

Minimum pressure:

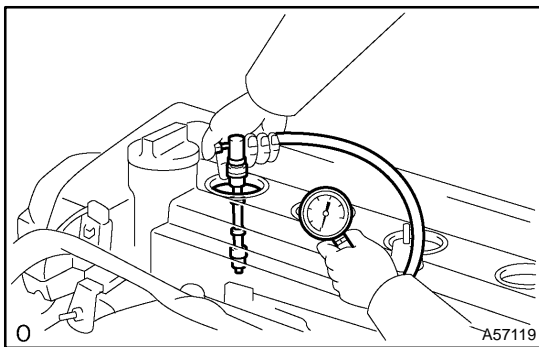
1,079 kPa (11.0 kgf/cm², 156 psi)

Difference between each cylinder:

98 kPa (1.0 kgf/cm², 14 psi)

NOTICE:

- Always use a fully charged battery to obtain the engine speed of 250 rpm or more.
- Check other cylinder's compression pressure in the same way.
- This measurement must be done as shortly as possible.



- (4) If the cylinder compression is low, pour a small amount of engine oil into the cylinder through the spark plug hole and inspect it again.

HINT:

- If adding oil increases the compression, the piston rings and/or cylinder bore may be worn or damaged.
- If the pressure stays low, a valve may be sticking or seating improperly, or there may be leakage past the gasket.

10. INSPECT CO/HC

- (a) Start the engine.
- (b) Run the engine at 2,500 rpm for approximately 180 seconds.
- (c) Insert the CO/HC meter testing probe at least 40 cm (1.3 ft) into the tailpipe during idling.
- (d) Immediately check the CO/HC concentration at idle and 2,500 rpm.

HINT:

When doing the 2 mode (with the engine is at idle and 2,500 rpm) test, these measuring orders are prescribed by the applicable local regulations.

If the CO/HC concentration does not comply with regulations, troubleshoot in the order given below.

- (1) Check the heated oxygen sensor operation (See page 12-8).
- (2) See the table below for possible causes, and then inspect the applicable causes and repair it if necessary.

CO	HC	Problems	Causes
Normal	High	Rough idle	1. Faulty ignitions: <ul style="list-style-type: none"> • Incorrect timing • Fouled, shorted or improperly gapped plugs 2. Incorrect valve clearance 3. Leaks in intake and exhaust valves 4. Leaks in cylinders
Low	High	Rough idle (Fluctuating HC reading)	1. Vacuum leaks: <ul style="list-style-type: none"> • PCV hoses • Intake manifold • Throttle body • ISCV • Brake booster line 2. Lean mixture causing misfire
High	High	Rough idle (Black smoke from exhaust)	1. Restricted air filter 2. Plugged PCV valve 3. Faulty EFI systems: <ul style="list-style-type: none"> • Faulty pressure regulator • Defective water temperature sensor • Defective mass air flow meter • Faulty ECM • Faulty injectors • Faulty throttle position sensor