

TORQUE SPECIFICATION

Part Tightened	N-m	kgf·cm	ft·lbf
Starter assy x Transaxle housing	37	377	27
Starter wire x Starter assy	9.8	100	7
Fan belt adjusting bar x Cylinder head sub-assy	11	112	8
Generator assy x Fan belt adjusting bar	19	189	14
Generator assy x Cylinder block sub-assy	54	551	40
Generator wire x Generator assy	9.8	100	7
Engine under cover RH x Body	5.0	51	44 in.·lbf
Engine under cover LH x Body	5.0	51	44 in.·lbf
Starter commutator end frame assy x Starter drive housing assy	6.0	61	53 in.·lbf
Starter drive housing assy x Repair service starter kit	7.5	76	66 in.·lbf
Lead wire x Repair service starter kit	10	102	7.4
Generator rectifier end frame x Drive end frame (See page 19-18)	Nut A	4.5	40 in.·lbf
	Nut B	5.4	48 in.·lbf
Generator holder w/ rectifier x Drive end frame	2.9	30	26 in.·lbf
Generator regulator assy x Generator holder w/ rectifier	2.0	20	18 in.·lbf
Generator brush holder assy x Generator holder w/ rectifier	2.0	20	18 in.·lbf
Rear end cover x Generator rectifier end frame	Bolt	3.9	35 in.·lbf
	Nut	4.4	39 in.·lbf
Terminal insulator x Generator holder w/ rectifier	3.6	37	32 in.·lbf
Generator pulley x Generator rotor assy	111	1,125	81