

**TORQUE SPECIFICATION**

Part tightened	N·m	kgf·cm	ft·lbf
<b>VANE PUMP ASSY</b>			
Vane pump housing rear x Vane pump housing front	22	224	16
Power steering oil pressure sensor	21	214	15
Pressure port union	69	704	51
Pump bracket front x Vane pump bracket rear	44	449	32
Oil reservoir set bolt	9.0	92	80 in.·lbf
Vane pump assy set bolt	44	449	32
Vane pump housing rear x Power steering pump heat insulator	44	449	32
Pressure feed tube assy x Vane pump assy	44.1 (41)	450 (414)	33 (30)
<b>POWER STEERING LINK ASSY</b>			
Control valve housing x Rack housing	21	214	15
Rack guide spring cap lock nut	28 (39)	286 (398)	21 (29)
Power steering rack x Steering rack end sub-assy	60 (83.4)	614 (850)	44 (61)
Tie rod end sub-assy lock nut	74	750	54
Steering right and left turn pressure tubes	12 (13)	118 (133)	9 (10)
Power steering link assy set bolt	74	749	54
Steering intermediate shaft set bolt	28	290	21
Power steering rack housing heat insulator set bolt	(a): 18 (b): 35	178 360	13 in.·lbf 26 in.·lbf
Front suspension crossmember sub-assy set bolt	A: 116 B: 70	1,183 714	86 52
Engine mounting insulator RR x Front suspension crossmember sub-assy	72	734	53
Front suspension member reinforcement LH and RH set bolt	47	479	35
Pressure feed tube assy x Power steering link assy	27 (25)	273 (255)	20 (18)
Pressure feed assy clamp set bolt	7.8	80	69 in.·lbf
Steering sliding yoke sub-assy x Steering intermediate shaft	28	290	21

( ): For use without SST