
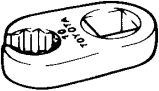
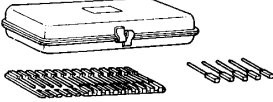
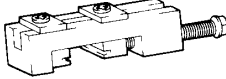
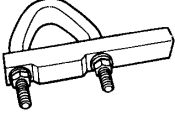
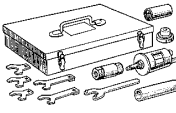
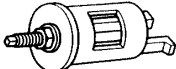

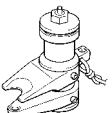
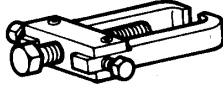
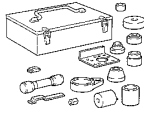
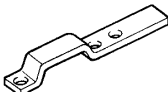


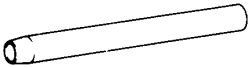
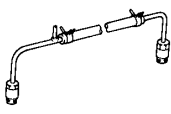

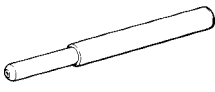
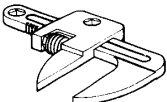
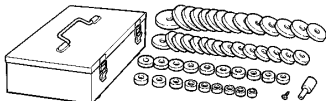






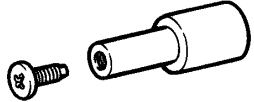
POWER STEERING

PREPARATION

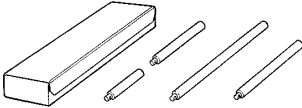


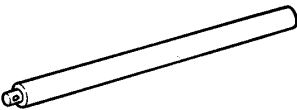
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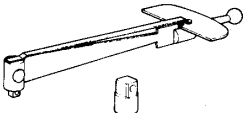
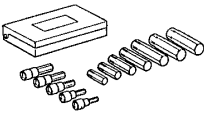
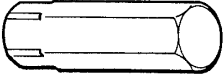
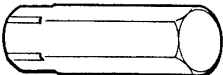
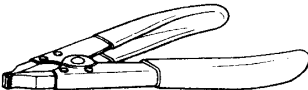
	09023-12700	Union Nut Wrench 17mm	VANE PUMP ASSY POWER STEERING LINK ASSY
	09023-38200	Union Nut Wrench 12mm	POWER STEERING LINK ASSY
	09240-00020	Wire Gauge Set	POWER STEERING LINK ASSY
	09521-24010	Rear Axle Shaft Puller	POWER STEERING LINK ASSY
	09612-00012	Rack & Pinion Steering Rack Housing Stand	POWER STEERING LINK ASSY
	09612-24014	Steering Gear Housing Overhaul Tool Set	POWER STEERING LINK ASSY
	(09613-22011)	Steering Rack Shaft Bushing Puller	POWER STEERING LINK ASSY
	09616-00011	Steering Worm Bearing Adjusting Socket	POWER STEERING LINK ASSY
	09628-00011	Ball Joint Puller	POWER STEERING LINK ASSY
	09628-62011	Ball Joint Puller	POWER STEERING LINK ASSY
	09630-00014	Power Steering Gear Housing Overhaul Tool Set	VANE PUMP ASSY
	(09631-00132)	Vane Pump Bracket	VANE PUMP ASSY

	09631-10041	Steering Rack Cover "D"	POWER STEERING LINK ASSY
	09631-12071	Steering Rack Oil Seal Test Tool	POWER STEERING LINK ASSY
	(09633-00010)	Packing	POWER STEERING LINK ASSY
	09670-00010	Front Crossmember Guide Tool	POWER STEERING LINK ASSY
	09922-10010	Variable Open Wrench	POWER STEERING LINK ASSY
	09950-60010	Replacer Set	VANE PUMP ASSY POWER STEERING LINK ASSY
	(09951-00200)	Replacer 20	POWER STEERING LINK ASSY
	(09951-00210)	Replacer 21	POWER STEERING LINK ASSY
	(09951-00240)	Replacer 24	POWER STEERING LINK ASSY
	(09951-00280)	Replacer 28	VANE PUMP ASSY
	(09951-00340)	Replacer 34	POWER STEERING LINK ASSY
	(09951-00370)	Replacer 37	POWER STEERING LINK ASSY
	(09952-06010)	Adapter	POWER STEERING LINK ASSY

PREPARATION – POWER STEERING

	09950-70010 Handle Set	VANE PUMP ASSY POWER STEERING LINK ASSY
	(09951-07100) Handle 100	VANE PUMP ASSY POWER STEERING LINK ASSY
	(09951-07200) Handle 200	POWER STEERING LINK ASSY
	(09951-07360) Handle 360	POWER STEERING LINK ASSY

Recommended Tools

	09025-00010 Torque Wrench (30 kgf-cm)	VANE PUMP ASSY
	09040-00011 Hexagon Wrench Set	POWER STEERING LINK ASSY
	(09043-30210) Straight Hexagon Wrench 21	POWER STEERING LINK ASSY
	09043-30190 Straight Hexagon Wrench 19	POWER STEERING LINK ASSY
	09905-00012 Snap Ring No.1 Expander	VANE PUMP ASSY

Equipment

Torque wrench	
Dial indicator with magnetic base	
Feeler gauge	
Micrometer	
Vernier calipers	

Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	0.7 liters (0.7 US qts, 0.6 Imp.qts)	ATF DEXRON® II or III

SSM

08833-00080 Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	RACK & PINION POWER STEERING GEAR ASSY
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